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Year	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100
1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	

- method of claim 1
the particulates.

1 7. The method of claim 6 wherein the determining a relative contrast of the
2 particles comprises one or more of determining: (1) contrast of the particles relative
3 to a background defined by the substrate, (2) color of the particles, (3) fluorescence
4 of the particles, (4) response of the particles to electrons, (5) response of the
5 particles to photons, (6) response of the particles to x-rays, and (7) response of the
6 particles to particle beams.

1 8. The method of claim 1 wherein the microscope is a light microscope, and
2 further comprising sorting the retained particulates into a group which appears
3 darker than the substrate in the obtained data and another group which appears
4 lighter than the substrate in the obtained data.

1 9. A method of generating information about materials present in a composition,
2 comprising:

3 utilizing a reagent to dissolve at least a portion of the composition and
4 thereby form a mixture;

5 filtering the mixture through a substrate, at least some components of the
6 mixture being retained on the substrate during the filtering;

7 after the filtering, scanning across at least a portion of the substrate with a
8 microscope to obtain one or more images of the substrate; and

9 digital image processing of the one or more images to generate information
10 about said retained components.

1 10. The method of claim 9 wherein the generated information is information about
2 one or more of the size, type, quantity and shape of the retained components.

1 11. The method of claim 9 wherein the mixture comprises an emulsion of silicon,
2 dissolved metal, and non-dissolved particulates; and wherein the silicon is passed
3 through the substrate while at least some of the non-dissolved particulates are
4 retained on the substrate as said components.

1 12. The method of claim 9 further comprising sorting the retained components by
2 one or more of: (1) contrast relative to a background defined by the substrate, (2)
3 color, (3) fluorescence, (4) response to electrons, (5) response to photons, (6)
4 response to x-rays, and (7) response to particle beams.

1 13. The method of claim 9 wherein the microscope is a light microscope, and
2 further comprising sorting the retained components amongst a first group which
3 appears darker than the substrate in the obtained images and a second group which
4 appears lighter than the substrate in the obtained images.

1 14. A method of generating information about materials present in a composition,
2 comprising:

3 utilizing a reagent to disperse at least a portion of the composition and
4 thereby form a dispersion of undissolved material in a solution;

5 filtering the dispersion through a substrate, at least some of the undissolved
6 material being retained on the substrate during the filtering;

7 after the filtering, scanning across at least a portion of the substrate with a
8 microscope, the scanning comprising automated displacement of the substrate
9 relative to an observing portion of the microscope along a grid pattern, the
10 microscope obtaining data about said retained undissolved material at locations
11 along the grid pattern; and

12 processing the data obtained by the microscope to generate information
13 about one or more of the size, shape, type and quantity of the undissolved
14 material.

15. The method of claim 14 wherein the generated information is information
about one or more of the size, type, quantity and shape of the undissolved material.

16. The method of claim 14 wherein the composition is a portion of a sputtering
target.

17. The method of claim 14 wherein the processing calculates a concentration of
the undissolved material in the composition.

18. The method of claim 14 wherein the undissolved material comprises one or
more oxides, and wherein the processing calculates the concentration of oxides in
the composition.

19. The method of claim 14 wherein the undissolved material comprises aluminum
oxide, and wherein the processing calculates the concentration of aluminum oxide
in the composition.

1 20. The method of claim 14 wherein the undissolved material comprises carbon,
2 and wherein the processing calculates a concentration of carbon in the original
3 composition.

1 21. The method of claim 14 wherein the dispersion comprises non-dissolved
2 particulates and silicon in the solution; wherein the solution comprises dissolved
3 metal; and wherein the silicon is passed through the substrate while at least some of
4 the non-dissolved particulates are retained on the substrate as said retained
5 undissolved material.

1 22. The method of claim 14 wherein the processing comprises digital image
2 processing.

1 23. The method of claim 14 wherein the solution comprises one or more metals;
2 and wherein the retained undissolved material comprises one or more oxides.

1 24. The method of claim 14 wherein the solution comprises one or more metals;
2 and wherein the retained undissolved material comprises carbon.

1 25. The method of claim 14 wherein the solution comprises one or more of
2 aluminum, copper, lead, antimony and silicon.

1 26. The method of claim 14 wherein the solution comprises one or more metals,
2 the only metals in the solution being selected from the group consisting of one or
3 more of aluminum, copper, lead, and antimony.

Sub
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Sub
Q32

- 1 27. The method of claim 14 wherein the solution comprises aluminum.
- 1 28. The method of claim 14 wherein the solution comprises aluminum and copper.
- 1 29. The method of claim 14 wherein the only metals in the solution are selected
2 from the group consisting of one or both of aluminum and copper.
- 1 30. The method of claim 14 wherein the solution comprises copper.
- 1 31. The method of claim 14 wherein the solution comprises copper and silver.
- 1 32. The method of claim 14 wherein the solution comprises lead.
- 1 33. The method of claim 14 wherein the microscope is a light microscope.
- 1 34. The method of claim 14 wherein the microscope is an electron microscope.
- 1 35. A method of generating information about materials present in a composition,
2 comprising:
3 selectively dissolving some components of the composition in a reagent
4 while leaving other components undissolved;
5 collecting at least some of the undissolved components on a filter surface;

6 scanning across at least a portion of the filter surface with a light
7 microscope, the scanning comprising automated displacement of the filter
8 surface relative to an observing portion of the microscope along a grid pattern,
9 the microscope obtaining data about scattering of light by the undissolved
10 components on the filter surface, the undissolved components comprising at
11 least two types, a first of the two types being darker than a background defined
12 by the filter surface and a second of the two types being lighter than the
13 background; and

14 digital image processing of the data obtained by the microscope to generate
15 information about one or more of the size, quantity and aspect ratio of the
16 undissolved components; the processing comprising a sort of the undissolved
17 components amongst the two types.

1 36. The method of claim 35 wherein the composition is a metal having inclusions
2 dispersed therein; wherein the dissolved components of the composition comprise
3 the metal; and wherein the undissolved components comprise the inclusions.

1 37. The method of claim 35 further comprising displaying results of the processing
2 as a histogram showing undissolved components by one or more of type, size and
3 aspect ratio.

1 38. The method of claim 35 wherein the dissolved components of the composition
2 comprise one or more metals; and wherein the undissolved components comprise
3 one or more oxides.

1 39. The method of claim 35 wherein the first type of undissolved components
2 predominately comprise carbon and wherein the second type of the undissolved
3 components predominately comprise one or more oxides.

1 40. A method of generating information about impurities present in a metal
2 composition, comprising:
3 utilizing a reagent to selectively dissolve a portion of the composition
4 relative to at least some impurities present in the metal composition, the
5 dissolved portion forming a solution with the reagent; the impurities being at
6 least two different types; one of the at least two types being a first type and
7 another of the at least two types being a second type;

8 filtering the solution through a substrate, at some of the first and second
9 types of the impurities being retained on the substrate during the filtering;

10 after the filtering, scanning across at least a portion of the substrate with a
11 light microscope, the scanning comprising automated displacement of the
12 substrate relative to an observing portion of the microscope along a grid pattern,
13 the microscope obtaining data about the impurities at locations along the grid
14 pattern, the data including a relative darkness of the impurities relative to a
15 background defined by the substrate; the first type of impurities being darker
16 than the background and the second type of impurities being lighter than the
17 background; and

18 processing the data obtained by the microscope to generate information
19 about the size, quantity and type of the impurities.

1 41. The method of claim 40 further comprising displaying results of the processing
2 as a histogram showing impurities by one or more of type, size and quantity.

1 42. The method of claim 40 wherein the processing of the data obtained by the
2 microscope comprises digital image processing.

1 43. The method of claim 40 wherein the dissolved portion of the metal
2 composition comprises a mixture of aluminum and copper, and wherein the reagent
3 is an acid comprising a mixture of hydrochloric acid and nitric acid.

1 44. The method of claim 40 wherein the first type of impurities predominately
2 comprise carbon and wherein the second type of impurities predominately
3 comprise one or more oxides.

1 45. A method of generating information about impurities present in a metal
2 composition, comprising:

3 utilizing a reagent to selectively dissolve portions of the composition
4 relative to at least some impurities present in the metal composition, the
5 dissolved portions forming a solution with the reagent;

6 filtering the solution through a substrate, at least a portion of the impurities
7 being retained on the substrate during the filtering;

8 after the filtering, mounting the substrate to a holder and scanning across at
9 least a portion of the substrate with a microscope, the scanning comprising one
10 or both of an actuated holder and an actuated microscope lens mounted to
11 automate displacement of the substrate relative to the microscope lens along a
12 grid pattern, the microscope obtaining data about the impurities at locations
13 along the grid pattern; and

14 *2014/05* digitally analyzing the data obtained by the microscope to generate
15 information about the size and quantity of the impurities.

1 46. The method of claim 45 wherein the reagent is an acid comprising a mixture of
2 hydrochloric acid and nitric acid.

1 47. The method of claim 45 wherein the substrate defines a background against
2 which a first type of impurity is darker and a second type of impurity is lighter, and
3 further comprising distinguishing the first and second types of impurities from one
4 another during the analyzing.

1 48. The method of claim 45 wherein the impurities comprise a first type of
2 impurity and a second type of impurity which is different than the first type of
3 impurity, and wherein the data obtained by the microscope is utilized to distinguish
4 the first and second types of impurities from one another during the analyzing.

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1 49. The method of claim 48 further comprising modifying at least one of the first
2 and second impurities after utilizing the reagent and prior to the scanning.

1 50. A method of generating information about different types of impurities present
2 in a metal composition, comprising:
3 providing the metal composition as a block having a first outer surface;
4 etching the metal composition block with a first acid solution to remove the
5 first outer surface and expose a second outer surface;

6 after the etching, dissolving metallic portions of the composition in a
7 second acid solution while leaving at least some non-metallic impurities not
8 dissolved;

9 filtering the second acid solution through a substrate, at least some of the
10 non-dissolved non-metallic impurities being retained on the substrate during the
11 filtering, the filtering comprising flowing the solution through at least part of the
12 substrate to form a flow pattern on the substrate;

13 sub-dividing the flow pattern into a grid pattern, the grid pattern defining
14 points at which a light microscope will scan a surface of the flow pattern, the
15 grid pattern defining a sufficient number of points for the microscope to scan at
16 least 5% of the flow pattern surface;

17 after the filtering, scanning across at least a portion of the substrate with the
18 light microscope, the scanning comprising automated displacement of the
19 substrate relative to a lens of the microscope along the grid pattern, the
20 microscope obtaining data about the impurities at the points along the grid
21 pattern; and

22 digitally analyzing the data obtained by the microscope to generate
23 information about the size, quantity and type of the impurities.

1 51. The method of claim 50 wherein the substrate comprises a predominate pore
2 size of less than or equal to 0.4 microns.

1 52. The method of claim 50 wherein the metallic portions of the composition
2 comprise aluminum and copper, and wherein the first acid solution comprises
3 hydrochloric acid and nitric acid.

1 53. The method of claim 50 wherein the metallic portions of the composition
2 comprise aluminum and copper, and wherein the second acid solution comprises
3 hydrochloric acid and nitric acid.

1 54. The method of claim 50 wherein the substrate defines a background against
2 which a first type of impurity is darker and a second type of impurity is lighter, and
3 further comprising distinguishing the first and second types of impurities from one
4 another during the analyzing.

1 55. The method of claim 50 wherein the metal composition block is obtained from
2 a cast material.

1 56. The method of claim 50 wherein the metal composition block is obtained from
2 a sputtering target.

1 57. The method of claim 50 wherein the metal composition block is obtained from
2 a solder.

1 58. The method of claim 50 wherein the flow pattern has a substantially circular
2 outer periphery, and wherein the grid pattern substrate has a substantially octagonal
3 outer periphery.